



NOT TO SCALE



TRANSVERSE CONTRACTION JOINT

JOINTS INCLUDED IN THE COST OF CONCRETE

PLANE OF WEAKNESS JOINT

LONGITUDINAL BULKHEAD JOINT

LONGITUDINAL LANE TIE JOINT

EXPANSION JOINT

EXISTING

E2

D2 (MOD.)

<u>JOINTS</u> <u>PAVEMENT</u> B (MOD.) D (MOD.) (EX)



}∧*

8

3"

SEAL WITH PRESSURE

APPLIED COMPOUND

PAVEME THICKNI









SANITARY SEWER CONSTRUCTION NOTES

SANITARY SEWER NOTES: MATERIALS AND CERTIFICATIONS

- outlined below.
- requirements outlined below.
- acceptable repair.
- 6. No clay pipe will be allowed for main line sanitary sewer or for sanitary sewer leads. BEDDING
- 2. Where unstable bottoms are encountered, the Contractor shall undercut to stable ground and construct a foundation consisting of MDOT 6A stone
- withdrawal shall be completely filled or the supports left in place below the top of the pipe. 3. Concrete cradle bedding shall not be used where allowable trench widths are exceeded. In lieu of concrete cradle bedding, standard pipe bedding
- during handling, and shall be fully inspected just prior to placing in the trench. be used over the pipe trench until 48" of cover has been placed.
- BACKFILL JOINTS
- containers in the trench shall be protected from dirt, water, and other contaminants.
- together in the "home" position during any grade or line adjustments. CUTTING AND HANDLING
- straight greater than 1", as measured along a straight line, shall not be used. STRUCTURE NOTES:
- manholes shall be provided with bolted, watertight covers.
- the flexibility of the pipe materials, concrete encasement of drop connections shall not be used. 3. All new manholes requiring a drop connection shall be constructed using a manhole base with a precast drop as shown on sheet 1 of these
- details.
- equal) after coring is completed. Blind drilling will not be permitted in lieu of coring.
- 5. Manholes constructed or adjusted as part of the system maintained by the City of Auburn Hills shall be provided with covers as depicted on this detail sheet.
- 6. New manholes constructed directly on O.C.W.R.C. sewers shall be provided with covers reading "Oakland County Drain Commissioner Sanitary" in bottoms. SANITARY SEWER LEAD NOTES:
- using an O.C.W.R.C. approved adapter.
- welded in place.
- centered in a 2'x2'x6" (min.) concrete slab having a compressive strength of 3000 psi at 28-day cure time.

1. Truss Pipe and Fittings shall be as described under the current ASTM Designation D2680, Standard Specification for Acrylonitrile-Butadiene-Styrene (ABS) and Poly(Vinyl Chloride) (PVC) Composite Sewer Piping. Appendix XI of said specification shall be as modified by the bedding requirements

2. Solid wall pipe for 6" house connection sewers shall be PVC SDR 23.5 conforming to ASTM Designation D3034 Standard Specification for Type PSM Poly(Vinyl Chloride) (PVC) Sewer Pipe and Fittings or PVC Schedule 40 conforming to the current ASTM Designation D2665 Standard Specification for Poly(Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings. Solid wall pipe shall be installed in accordance with bedding

All pipe shall be certified by the manufacturer to meet the applicable ASTM specification requirements. Certification forms, together with a report of the test results, shall be provided to the inspector with pipe deliveries and copies shall be forwarded to the Engineer or the Owner. Certification forms shall include project name, location, Contractor, and test lot number. Lot sizes shall be acceptable to the Engineer. 4. All pipe and fittings shall be suitably marked to provide manufacturer's name, extrusion code (including date and location of manufacture), ASTM designation, type of plastic, nominal diameter, and SDR number, where applicable. Fittings however, need not contain the extrusion code. Pipe shall have a "home" mark. Truss Pipe with an absence of filler material at the ends greater than 1/4" deep shall be subject to rejection or

5. O.C.W.R.C. D.P.W. flexible manhole joints shall be used. Where adaptors to other materials are required, only approved adaptors and joints may be used. Where the connections are made to existing manholes, a rubber waterstop shall be used around the pipe.

1. Bedding for Truss Pipe and solid wall pipe shall be in accordance with the current ASTM Designation D2321, except, (1) only MDOT Class I and Class II granular materials or MDOT 6A stone may be used, (2) embedment shall extend to minimum 12" above top of pipe, and (3) flooding or puddling shall not be used. The use of flexible and semi-flexible pipe requires that the bedding provide unyielding side support and complete bedding contact under pipe haunches. Bedding material must be properly placed and compacted to provide lateral restraint against deflection in the pipe diameter. Pipe must be bedded to the true line and grade throughout its length. Bell holes shall be provided where required.

to act as an impervious mat to prevent migration or vertical movement of unstable soils or bedding materials. Where trench sheeting, plates, or a trench box are used due to severe around conditions, all voids to the side and below the top of the pipe caused by the sheeting, plates, or box

shown shall be provided to the full width between undisturbed trench walls or at least 2.5 pipe diameters on both sides of the pipe. 4. Due to potential damage to exterior walls of Truss Pipe or solid wall pipe, particularly under cold weather conditions, if rocks, frozen material, or large objects strike the pipe, the Contractor shall carefully avoid dumping any materials other than approved bedding sand or stone on the pipe until 12" cover is placed on it, particularly under cold weather conditions. Pipe walls and ends shall also be protected from abrasion and damage

5. Care shall be taken during bedding compaction to avoid distorting the shape of the pipe or damaging its exterior wall. Mobile equipment shall not

1. Backfill shall be as indicated on construction drawings. Trench backfill shall be a suitable material and shall be free of any organic materials and rocks larger than 3" in size. Under road surfaces, pavement, sidewalks, curbs, driveways and areas where trench is within a 1:1 influence of the pavement, sand backfill shall be used which shall consist of MDOT granular material Class II or III compacted in layers not to exceed 12" in thickness to a density of 95%. All backfill placed within a 1:1 influence of structures shall be approved sand, placed in 1' layers and compacted. Trenches which are to be left open overnight shall be enclosed with suitable fencing and lighted barricades, unless otherwise approved by the city.

1. Joints for ABS Truss Pipe and ABS solid wall pipe shall be chemically welded in accordance with the manufacturer's recommendation and the current ASTM Designations D2680 and D2235. Additionally, all exposed ends of Truss Pipe shall be fully and thoroughly coated with plastic jointing cement prior to making joints so as to seal ends to eliminate the possibility of false low pressure air tests. Care shall be taken to insure all joints being pushed to the full "home" position and held tightly in the "home" position during any grade or line adjustments. Pipe shall be rotated during joint insertion to insure a complete spread of jointing cement. ABS Plastic Cement Primer and ABS Plastic Pipe Cement shall arrive at the iob site in sealed and labeled containers. "Johnny Mops" or similar swab type applicators shall be used to apply primer and cement. Opened

2. Joints for PVC Truss Pipe, PVC solid wall pipe and fittings shall be of the elastomeric gasket push-on type. Such joints shall conform to the current ASTM Designation D3212 and the pipe manufacturer shall file with the O.C.D.C. a copy of certified test results of its jointing system prior to use. Gasket joints shall be installed in accordance with procedures specified by the pipe manufacturer, such that the gasket will be compressed (not displaced) in the joint to form a positive seal. Care shall be taken to insure all joints be pushed to the full "home" position and held

1. Cutting of pipe lengths, where required, shall be performed with tools or equipment that will provide a neat, perpendicular cut without damage to the plastic or the filler material. All burrs shall be removed by the use of a file, knife, or abrasive paper. Spigot ends on cut pipe shall be beveled similar to factory beveling to prevent gasket damage. Bowing or warping of Truss Pipe or solid wall pipe can occur with temperature fluctuations. The Contractor shall store and protect the pipe to minimize bowing. Nominal 12'6" or longer pipe lengths having deviations from

1. All new manholes shall have O.C.W.R.C. approved flexible, watertight seals where pipes pass through walls. Manholes shall be precast sections with modified groove tongue and rubber gasket type joints. Precast manhole sections shall be O.C.W.R.C. approved modified eccentric cone type. All

2. At all connections to manholes on O.C.W.R.C. sewers or extensions thereto, drop connections will be required when the difference in invert elevations exceeds 18 inches. Only outside drop connections will be approved for drops less than 20 feet. However, for special conditions, such as poor soils or manhole depths greater than 20 feet, the Auburn Hills DPW and/or O.C.W.R.C. may allow an internal drop connection. To maintair

4. Wherever existing manholes are to be tapped, the tap shall be made by coring. The contractor shall place a KOR-N-SEAL boot (or approved

raised letters per detail in the O.C.W.R.C. specifications. New manholes built over any existing sanitary sewers shall have monolithic poured

1. All building leads and risers shall be 6 inch S.D.R. 23.5 ABS pipe with chemically fused joints, Schedule 40 or S.D.R. 23.5 PVC with rubber gasket joint, or an approved equal pipe and joint. Sewer pipe wye openings shall contain factory installed premium joint material of the type identical to that of the building lead pipe used. Building leads to be furnished with removable airtight and watertight stoppers. Taps to existing PVC of Truss Pipe shall be made with wye saddle taps. Where an existing building lead is being extended, dissimilar types and sizes of pipe shall be joined

2. Saddle taps of existing sanitary sewers shall be made by installing a wye fitting for house connections. Fernco fittings with stainless steel bands shall be used to secure the wye fitting to the sanitary sewer pipe. Bedding for house connection sewers shall be equal to that of the main sewer bedding. Risers in deep and unstable trenches should be bedded in MDOT 6A stone, or an approved equal, to avoid settlement. Concrete shall not be used for bedding. End caps or plugs shall be braced or anchored to withstand air test pressures. Caps or plugs shall not be chemically

3. Where sanitary sewer cleanouts fall within a paved area (parking lot, service drive area, etc.), the cleanout shall have a cast iron cover that is

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STORM SEWER CONSTRUCTION NOTES

1. All materials and workmanship shall be in accordance with the standards and specifications of the City of Auburn

3. Notify MISS DIG (1-800-482-7171) at least three working days prior to the start of construction.

4. Trenches that are to be left open overnight shall be enclosed with suitable fencing and lighted barricades, unless

6. Hinged bar grates will be required for headwalls per O.C.W.R.C. or MDOT standards, whichever is stricter.

All vertical and horizontal bars shall be tack-welded to the angle frame.

8. The bar grate screen shall be hot-dipped galvanized after fabrication is complete.

9. The design engineer shall furnish The City of Auburn Hills with PDF "Record Drawings" of the water main plans as well as a GIS file or AutoCAD file, upon job completion. Plans shall locate all storm sewer and structures. 10. The materials specified below may be subsituted with an approved equal as determined by the City. It is at the sole

discretion of the City to determine if a material is acceptable and can be utilized. Written authorization must be obtained prior to ordering or installing the approved equal. 11. Tracing wire shall be provided for all storm sewer, regardless of pipe material. Wire shall be copper, 12-gage

stranded, green insulated per City requirements. Wire shall be brought through each structure and connected to the top step. All wire exposed above ground surface shall be encased in ½" metal conduit. The conduit should extend 6" below the around surface. Conductivity shall be tested by the City prior to acceptance of the sewer. All splices shall be made using a gel-cap product which provides a water proof seal, such as 3M's Direct Bury Splice Kit

Type and class of pipe shall be as specified on plans.

2.1. The contractor shall provide reinforced concrete pipe as specified on the plans.

2.2. All round reinforced concrete pipe shall meet the requirements of ASTM C76, Standard Specifications for Reinforced Concrete Culvert, Storm Drain and Sewer Pipe, with modified grooved tongue and rubber gasket meeting the requirements of ASTM C443, Standard Specifications for Joints for Circular Concrete Sewer and

2.3. All elliptical reinforced concrete pipe shall meet the requirements of ASTM C507, Standard Specifications for Reinforced Concrete Elliptical Culvert Storm Drain and Sewer Pipe, with tongue and grooved joints with bituminous (DeWitt #10) joint material meeting the requirements of C443. Elliptical concrete pipe joints shall also be wrapped per ASTM C877, Standard Specification for External Sealing Bands for Concrete Pipe, Manholes and Precast Box Sections. In addition, elliptical concrete pipe of 42" equivalent size and larger shall require inside concrete

2.4. The inside joint of pipe over 27" diameter shall be pointed with mortar upon completion of backfilling operations.

3.1. Per City standards, the maximum allowable pipe size for plastic storm sewer is 12" diameter. Larger diameter plastic storm sewer may be approved by the City, depending on site conditions.

All plastic storm sewer pipe shall have a smooth interior.

PVC pipe shall meet the requirements of ASTM F949, Standard Specification for Poly (Vinyl Chloride) (PVC) Corrugated Sewer Pipe With a Smooth Interior and Fittings, with push-on type joints meeting the requirements of ASTM D3212, Standard Specification for Joints for Drain and Sewer Plastic Pipes Using Flexible Elastomeric Seals, and F477, Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe.

HDPE pipe shall meet the requirements of AASHTO M294 and ASTM D3350, Standard Specification for Polyethylene Plastics Pipe and Fittings Materials, with push-on type joints meeting the requirements of ASTM D3212 and F477.

Where unstable ground conditions are encountered, stone bedding shall be used as directed by the Engineer in order to provide a stable foundation for pipe and manholes.

4.3. All pipes entering or leaving a manhole shall be adequately supported with 1/4"-11/2" angular stone fill from

Bedding shall extend a minimum of 4" below pipe, unless otherwise noted on construction plans. Bedding shall be uniform in grade. However, if the existing native soils meet the requirements for MDOT granular material class II (minimum 4" thick), then the storm sewer may be laid directly on the compacted native subgrade soils.

5.1. Backfill as indicated on construction drawings. Trench backfill shall be of a suitable material and shall be free of any organic materials and rocks larger than 3" in size. Backfill shall be ramped into trench and compacted with a small dozer or other approved methods.

Where trench is within a 1:1 influence of streets, alleys, sidewalks, driveways and parking areas, sand backfill shall be used which shall consist of MDOT aranular material Class II or III compacted in layers not to exceed 12"

5.3. All backfill placed within a 1:1 influence of structures shall be approved sand, placed in 12" layers and

5.4. No frozen material shall be buried more than 4' below the final elevation of the ground.

Contractor shall construct manholes with precast reinforced concrete in lieu of concrete, brick and block manholes ir

. Precast reinforced concrete section with modified groove tongue joint shall conform to ASTM C-478, Standard Specification for Precast Reinforced Concrete Manhole Sections, with rubber gasket 2. No openings shall be made in precast units which would leave less than 12" of undisturbed precast structure wall between pipes (as measured between outside pipe walls) or would remove more than 40% of the circumference along

3. Précast riser placed on the concrete base shall be set in a full bed of mortar. All joints & liftholes shall be pointed up with mortar on the outside and inside.

4. Structures for sewers larger than 18", or those not meeting the opening requirements, may be built of block or brick up to a minimum of 8" above the top of sewer, with precast units being used above this point. Where precast units

rest on the block or brick, the groove in the precast unit shall be filled with mortar. 5. Block used for standard catch basins and manholes shall be 8" (for 0'-15' deep) and 12" (for 15'-25' deep).

Block used for 2' diameter inlets and catch basins shall be 6". 6. All vertical openings in concrete block structure walls shall be completely filled with mortar. All vertical wall joints

7. Plaster all outside masonry surfaces with $1:2\frac{1}{2}$ masonry cement (type II) 1/2" thick. 8. All manholes and catch basins shall be 4' or 5' in diameter unless otherwise indicated on construction drawings.

Larger diameter drainage structures (6', 7', 8', 10', 12' diameter) may be needed for large storm sewer pipe or for situations where the angles between entering pipes require a larger diameter structure in order to maintain at least 1' of structure wall between the pipes. 2' diameter catch basins and inlets may be used where approved by the City

9. Manhole steps shall be steel, encased with polypropylene plastic or approved equivalent to M.A. Industries, Inc., PS-1 for brick, or PS-1B for block, East Jordan Iron Works 8503 (or approved equal). Manhole steps shall be placed at

10. Catch basin steps shall be East Jordan Iron Works 8503 plastic coated (or approved equal). 11. Manhole frame and cover shall be East Jordan Iron Works 1040, type "C" solid cover or as per construction drawings.

12.1. East Jordan Iron Works 5105, type "M1" cover (with trout logo) with straight face curb and gutter (or approved

12.2. East Jordan Iron Works 5105, type "M1" cover (with trout logo) with mountable curb and gutter and integral curb

12.3. East Jordan Iron Works 1040, type "02" cover (beehive) to be used on open ditches and swales, rear yard catch basin (or approved equal). If within 8' of road, type "N" cover (low beehive) shall be used. East Jordan Iron Works 1040, type "A" cover to be used on all 2' cleanouts and structures not located at storm water collection

13. Frames shall be set in full bed of mortar and the side shall be overlapped to prevent leakage. 14. A minimum of one course of brick must be used and a maximum of 5 courses of brick can be used to adjust of structure. All bricks and blocks used for adjustment shall be concrete.

15. A proper channel shall be constructed within the existing manhole or other structure at which the connection is to be made to direct the flow to the existing outlet in a manner that will tend to create the least amount of turbulence. The channel shall be constructed to the same size as the inside diameter of the existing pipes, and shall be built to height of 1/3 the existing pipe diameter with a minimum of 2% slope on the benches.

16. Concrete base for manhole, catch basin, and inlet shall be MDOT grade 30P (Min.), 8" thick, 3000 psi.

17. When tapping into an existing structure a brick collar shall be placed 12" thick around the pipe and extended 12" beyond the opening. If pre-cast section is tapped, bend mesh and use as reinforcement with brick collar.

. All sump pump leads connected to a drain shall be pre-manufactured.

2. Sump pump leads shall be (1) SDR 35, non-perforated, solid wall PVC, (2) ARMCO Truss Pipe, or (3) approved equal,

3. Sump collection system pipes shall be connected at drainage structures. However, if approved by the engineer, taps to 12" storm sewer may be made with a Fernco EZ Tap or approved equal. Taps to other size storm sewer may be

made with a Romac saddle, KOR-N-TEE lateral connector for concrete pipe, or approved equal. 4. Ends of all 4" sump pump leads shall be temporarily capped and their location staked, witnessed and recorded. 5. All sump pump leads are to be taken to the property line, easement line or as indicated on the plan.

6. Sump pump cleanouts shall be a minimum inside diameter of 24" and be constructed at changes of alignment ends of sump pump mains or as indicated on the plan.



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AquaTest Laboratories 9165 Highland Road White Lake, MI 48386 248-698-9500

Brighton Analytical, LLC 2105 Pless Drive Brighton, MI 48114 248-229-7575



STANDARD CASING SECTION

- without digging.
- not be allowed.

- WATER MAIN NOTES:
- main shall be per the following specification.

- 1.d.
- standards listed in Water Main Note #1.
- 36" water main 5° per 20').

- compliance must accompany each shipment.
- 8. PVC Installation Specifications: 8.e.
- 8.f.
- soils or surrounding area.
- 8.g. 8.h.
- structure joint can cause the pipe to split.
- 8.j. 8.I.
- VALVE & SLEEVE NOTES:

- mechanical tapping sleeve.
- HYDRANT NOTES:
- breakable flange and coupling.
- shall be permanently lubricated with all weather grease.
- hydrant with a 0.125" vinyl coated aircraft cable.

WATER MAIN NOTES

. All water main shall be ductile iron. Concrete, HDPE or PVC water main may be permitted upon city approval. Water 1.a. Ductile Iron pipe shall be ANSI 1-A21.51 (AWWA-C151) std. wall thickness, cement lined with bituminous seal coat

Class 54 for sizes 3" through 16" and Class 55 for 20" through 24" pipe. All 6" pipe MUST be ductile iron. 1.b. Pre-stressed Concrete Cylinder pipe (P.C.C.P.) shall be AWWA C-301 specification for sizes larger than 24".

1.c. Polyvinyl Chloride (PVC) pipe shall meet the requirements of ANSI/AWWA C909-98 (including any appendices) as amended for the pressure class of 200 psi (SDR 14). PVC may only be used for 8" or 12" mains or 2" water services. All fittings for PVC shall be ductile iron, as specified in ANSI 1-A21.10 (AWWA-C110) as amended. PVC pipe shall only be used when approved by the City of Auburn Hills. High Density Polyethylene (HDPE) pipe shall meet the requirements of AWWA C906 (SDR 11) with blue shell or blue

2. Water services up to 2" shall be either Type K soft copper or PVC with tracing wire meeting the requirements of AWWA for a pressure class of 200 psi. If PVC is used, a tracing wire shall be run from the meter setup to the curb box (See General Notes, Item #9 for tracing wire requirements). All water services greater than 2" shall follow the

3. The maximum allowable deflection at joints for ductile iron water main shall be per manufacturers standards (i.e. 4" -

4. Polywrap may be required by the city and shall be placed around the water main.

5. Mega lugs shall be placed at all valves, bends, tees, plugs, hydrants and mechanical fittings. Surrounding joints shall be restrained using field lok gaskets or approved equal and shall be per the manufacturer's joint restraining schedule. 6. All bolts on all flanged and mechanical joint fittings shall be domestic origin high strength, low alloy COR-BLUE steel bolts or approved equal. These bolts shall meet the current provisions of American National Standard ANSI/AWWA C111/A21.11-90 for rubber gasket joints for ductile iron pressure pipes and fittings. Bolt manufacturer's certificate of

7. Backfill shall be compacted above pipe as indicated on construction drawings. Trench backfill shall be a suitable material and shall be free of any organic materials and rocks larger than 3" in size. Under road surfaces, pavement, sidewalks, curbs, driveways and areas where trench is within a 1.1 influence of the pavement, sand backfill shall be used which shall consist of MDOT granular material Class II or III and shall be compacted in layers not to exceed 12" in thickness to a density of 95% as determined by AASHTO T99. Where water main is to be placed on fill material, all fill material below the pipe must also be compacted to 95% maximum unit density. All backfill placed with a 1:1 influence of structures shall be approved sand, placed in 1' layers and compacted. Trenches that are to be left open overnight shall be enclosed with suitable fencing and lighted barricades, unless otherwise approved by the City.

8.a. Where pipe must be cut, machine beveling shall be provided as specified by the manufacturer, unless the cut end will be butted against a fitting with an approved bolt-type joint. The factory beveled end of the spigot must be removed when the spigot will be butted against a fitting.

8.b. All PVC pipe deflections shall be made using mechanical fittings. PVC pipe shall not be placed or connected by "breaking" or "opening" joints (0° deflection). Physically bending the pipe is not allowed either. Each individual length of PVC pipe shall be placed in a straight line.

PVC water main shall not be exposed to sunlight for more than one (1) week. The contractor shall provide an opaque covering to shield all parts of pipe. Such pipe that is not adequately protected will be rejected. PVC water main shall not be installed when temperatures are below zero (0) degrees Fahrenheit.

Pipe shall be joined per the manufacturer's recommendation. Push-on type joints shall not be installed past the 'home" mark on the pipe, or otherwise disrupt the required elastomeric gasket. PVC water main shall not be used in areas where any petroleum products are found or suspected to exist in the

Extreme care must be used when attaching fittings. Mechanical joints to PVC pipe must distribute the loading evenly to avoid damage and potential breaks or weak points in the pipe.

Extreme care must be used when bringing PVC pipe into and out of structures. A uniform annular space must be created to eliminate any potential point loading on the pipe. Point loading and pipe movement at the

Rubber "boots" or "sleeves" are required for pipes entering structures (similar to sanitary sewer "boots"). Taps shall not be made on PVC water main that is bent, or otherwise in tension.

A Ford or McDonald double-banded brass tapping saddle shall be provided for all taps to PVC water main. All taps shall be made with a sharp bit and high speed tap, as recommended by the manufacturer.

Gate Valves shall be ductile iron body, fully bronze mounted, E.J.I.W. resilient wedge, non-rising stem, opening counterclockwise conforming to AWWA or C515, E.J. Flow Master or approved equal.

2. All gate valves 6" or larger shall be placed in a well; curb stops and boxes are required for water main 2" or smaller. A valve shall be placed in a well for all water main larger than 2" and smaller than 6" when a tapping sleeve will be utilized; otherwise, a valve may be placed in a box for water main larger than 2" and smaller than 6".

3. All gate valves with operating nuts at a distance greater than 5' below ground surface shall be provided with an extension stem. The length of the extension shall be such that it will be within 5' of ground surface when an extension stem is used. It shall be held in place by two extension stem guide assemblies. Each assembly shall be comprised of a "J" bracket and "L" bracket supplied by E.J.I.W. The stem guides shall be located opposite from each other, and shall be suitably fastened to the wall of the gate well. In addition, a "stop" shall be welded to the extension stem in a location that will prevent the extension stem from slipping off the operating nut. Details of extension stem and method of installation shall be approved by the engineer prior to installation.

All pre cast concrete gate well sections shall be manufactured to conform with ASTM C478, standard specifications for precast reinforced concrete manhole sections, except wall thickness shall be as shown on these details. All joints for precast concrete gate well sections shall be "modified grooved tongue" with gasket manufactured to conform with ASTM C443, standard specification for joints for circular concrete sewer and culvert pipe using rubber gaskets. 5. All gate well covers shall be E.J.I.W. #1040A with bolted frame and have the Auburn Hills Logo imprinted on it (see

detail on sheet 1), or approved equal. All cover bolts shall be stainless steel. 6. Tapping sleeves shall be mechanical joint with E.J. SERIES Mechanical Joint Tapping Gate Valve. Lead joint sleeves shall

not be used. Like size tapping sleeves can only be used when the existing main is ductile iron and must be a

7. All tongue and groove joints on wells shall be cement tuck-pointed inside and out.

1. All hydrants shall be E.J.I.W. #5BR-250-Traffic Model and shall conform to AWWA Spec. C-502 as amended, and shall have a minimum 5 1/4" valve opening that closes with the water pressure. Hydrants shall be traffic style with

2. Hydrants shall have a swivel flange to allow bonnet to be turned 360 degrees without removing the bonnet, and barrel flanges shall be integrally cast with the barrel. Inlet shoe shall have a bronze valve seat, which can be removed

3. Inlet connection shall be 6" mechanical joint, ASA-A21-11. Stem threads shall be sealed with double "0" rings and

4. Hose connections: Two (2) 4 $1/2^{\circ}$ pumper nozzles, one (1) with Harrington Integral Hydrant Storz nozzle (part# 946081/EIJW# 54036D) and one (1) with City of Detroit Fire Department (DFD) threads. The Storz nozzle shall have a brass metal face seal and hard anodized aluminum Storz ramps and lugs. The aluminum's finish shall be hardcoat anodized to Mil-A-8625f, Type 3 dark gray. The adapter shall be made of forged or extruded 6061-T6 aluminum. The blind cap shall have hard anodized aluminum Storz ramps and lugs, made of forged or extruded 6061-T6 aluminum. The center cap shall be equipped with a suction seal. The cap shall be connected to the adapter or the

5. Operating Nut: (1) 1 1/2" P-F pentagon, open left. 5.5' cover or specified on plans. A suitable nozzle lock shall be in place to prevent inadvertent nozzle removal. Wedge locks and/or ductile iron retainer rings to secure nozzles shall

6. Hydrants shall be painted red above the ground and black below, with a finish coat of Glamortex 501 enamel, color 314 vermilion, or approved equal. Top flange shall be painted with JDL Industries (305) 599-2022, Bright White Reflective paint, color No.1460 or taped with 3M Scotchlite High Intensity Reflective Tape #3870. Nozzle cap shall be painted per Auburn Hills Fire Dept. requirements: White - 4" mains, Red - 6" mains (Paint #4431-01), Orange - 8" mains (Paint #4431-24), Green - 12" mains (Paint #4431-10), Blue - 16" or larger mains (Paint #4431-12). Paint can be obtain at Tractor Supply Company using the associated Paint Numbers. DO NOT paint Storz nozzle.





IRED	WEIGHT
	4.4
	7.3
	11.3
	15.8
	33.0
	51.0

1. HDPE pipe shall be manufactured from high density PE 3408 polyethylene resin and shall have a standard dimension ratio (SDR) of 11 or less and a minimum working pressure rating pipe of 160 psi. The SDR is the outside diameter of the pipe divided by the 2. HDPE pipe, appurtenances, and installation methods shall conform to the most current

All HDPE materials must be listed and approved for use under ANSI/NSF Standard 14. 4. All pipes shall be made of virgin material as defined in ASTM D3350 with an established hydrostatic design basis of 160 psi. for water at 73.4°F. No rework except that obtained

from the manufacturer's own production of the same formulation shall be used. The pipe shall be homogeneous throughout and shall be free of visible cracks, holes, foreign

6. The physical appearance of the pipe having deformities such as concentrated ridges, discoloration, excessive spot roughness, pitting, varying wall thickness, etc., shall constitute sufficient basis for rejection. Pipe with gashes, nicks, abrasions or any physical damage that occurred during storage and/or handling which are wider or deeper than 10% of the wall thickness, shall not be used and must be removed from the construction site. Any pipe that has been damaged or does not meet the City's approval shall be replaced at

Mechanical fittings used with HDPE pipe shall be specifically designed for, or tested and found to be acceptable for use with HDPE by the fitting manufacturer. Mechanical fittings

Wire shall be copper, 12 gage stranded, blue insulated per City's requirements and shall be brought through each gate well and connected to the top step. In addition, an approved continuous tracing tape shall be placed one foot above the HDPE pipe. Underground marking tape shall be Magnatech, 3' wide, foil-backed tape, #31-022 by Empire Level

will include nominal size, OD base, dimension ratio, pressure class, working pressure rating, AWWA C906, manufacturer's name, manufacturer's production code including day, month, year extruded, and manufacturer's plant and extrusion line; and optional NSF logo. Permanent identification of piping service shall be provided by co-extruding longitudinal blue stripes into the outside of the pipe (stripes printed on the outside surface of the pipe

0. Personnel trained in the use of butt-fusion equipment shall perform the joining polyethylene pipe by methods recommended for new pipe connections. Personnel directly involved with installing the new pipe shall receive training in the proper methods for

ANSI/AWWA C111/A21 and ANSI/AWWA C153/A21.53 mechanical joints. The adapter through-bore inside diameter is equal to SDR11 DIPS HDPE pipe. Butt-fusion ends must

12. Bolts, nuts, gaskets, and glands meeting ANSI/AWWA C111/A21.11 and ANSI/AWWA C153/A21.53 are recommended. Install mechanical joint components in accordance with

The fused pipe should be laid in the trench and be allowed to reach an equilibrium

15. Under no circumstances shall HDPE pipe be pressure tested when the temperature of the

16. The polyethylene pipe shall be pressure tested after the line and all fittings and valves have been installed. Connections may be left exposed for visual leak inspection. 17. The newly installed polyethylene water main will be disinfected and samples checked for

18. Water service saddles on HDPE water main shall be "VA" Eletrofusion Service Saddles by

19. The method approved for rehabilitation of existing water mains by pipe bursting and installation of new HDPE pipe is T.T. Technologies GRUNDOCRACK SYSTEMS, 800-533-2078) or approved equal. All contractors must be licensed to use the particular technology

20. The pipe-bursting tool shall be designed and manufactured to force its way through existing pipe materials by fragmenting the pipe and compressing the old pipe sections into the surrounding soil as it progresses. The bursting unit shall be pneumatic and shall

21. The Manufacturer's specifications shall dictate what size tool should be used in what diameter pipe, as well as parameters of what size tool for percentage of upsize allowed. 22. Prior to construction, the Contractor shall develop a temporary water system to supply water services to area residents and businesses during pipe bursting operations. It is anticipated that the temporary system will be fed from existing fire hydrants. The temporary system and hydrants shall have passed bacteriological testing by the City of

23. All service connections on the existing water main that is to be burst or will be taken out of service, shall be connected to the temporary water system prior to mainline bursting, disinfection, testing and service reconnection operations. Temporary service connections shall be made at the water service stop box by disconnecting the existing water service

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